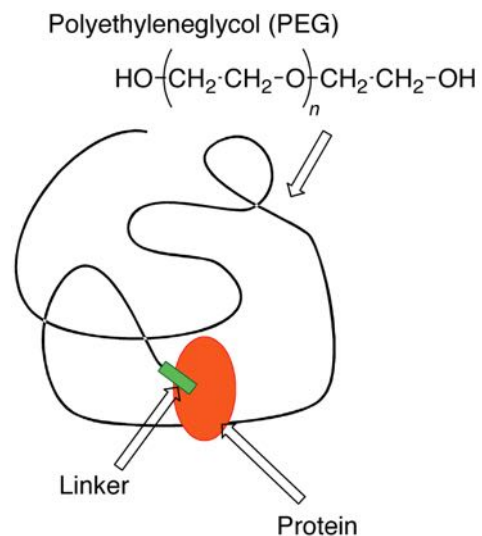


Protein Modification

March 17, 2015

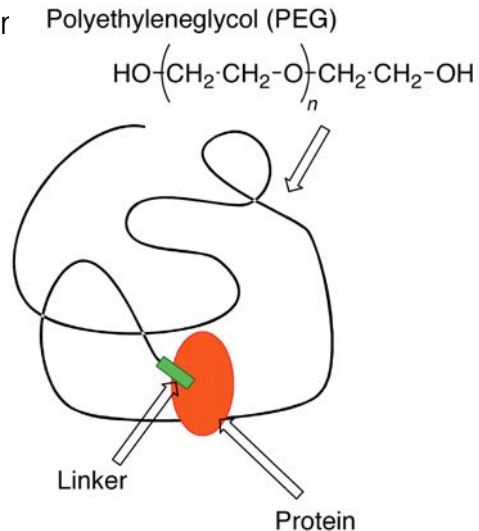
Protein Conjugation

- The unique specificity and potency of proteins and peptides indicate promising applications as therapeutics.
- Share common shortcomings:
 - ⇒ Short circulating half-life.
 - ⇒ Potential for immunogenicity.
 - ⇒ Susceptibility to proteolytic degradation.
 - ⇒ Low solubility.
- One solution is fusion or conjugation of the protein to natural or synthetic polymers.



Protein Conjugation

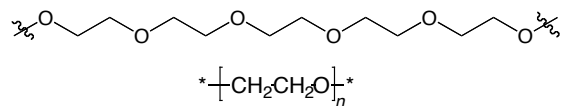
- Conjugation to natural or synthetic polymer:
 - ⇒ Increase apparent size of peptide or protein (reduces renal clearance).
 - ⇒ Shield antigenic epitopes.
 - ⇒ Reduce degradation by proteolytic enzymes.
 - ⇒ Improve solubility.
- Factors influencing these properties:
 - ⇒ Nature of the polymer (PEG/ Dextran).
 - ⇒ Degree of substitution.
 - ⇒ Molecular weight and structure of polymer.
 - ⇒ Site of substitution.
 - ⇒ Nature of linker segment.



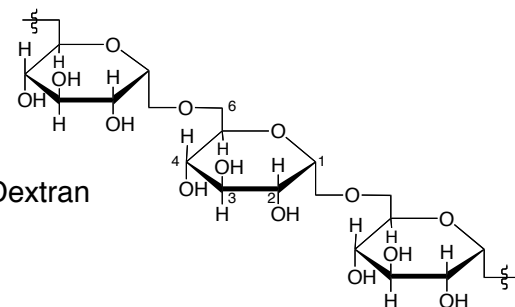
Polyethyleneglycol and Dextran

- The two polymers used most frequently in protein modification are:
 - Polyethyleneglycol: a linear or branched polyether with a $-\text{CH}_2\text{CH}_2\text{O}-$ repeat unit and terminating in $-\text{OH}$ group(s).
 - Dextran: a linear or branched polysaccharide assembled from glucose residues [$\alpha(1\rightarrow6)$ linkage with $1\rightarrow2$, $1\rightarrow3$ and $1\rightarrow4$ branches].
- Contribute to aqueous solubility and hydrophilicity.
- Both contain $-\text{OH}$ groups for linking to proteins.

Polyethyleneglycol

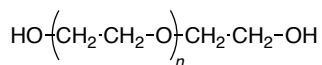


Dextran

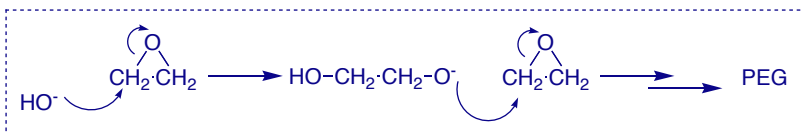
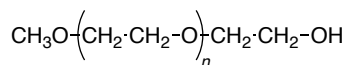


Polyethyleneglycol (PEG)

PEG (dihydroxy, diol)



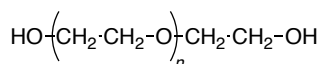
mPEG (monomethoxy)



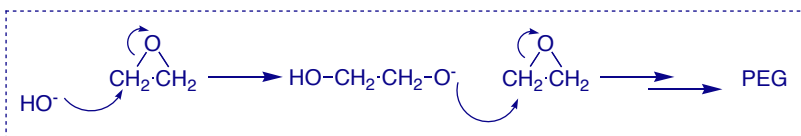
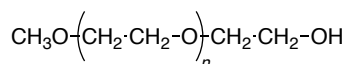
- Polyethyleneglycol refers to linear or branched polyethers.
- The most common forms terminate in hydroxyl groups.
- PEG is synthesized through anionic ring opening polymerization of ethylene oxide
- Generally initiated through nucleophilic attack by hydroxide or methoxide anions.
- Methoxide gives the monomethoxy variant (mPEG).
- Diol contamination in early syntheses of mPEG.

Polyethyleneglycol (PEG)

PEG (dihydroxy, diol)



mPEG (monomethoxy)



- PEG has a relatively narrow polydispersity (M_w/M_n), ~1.01 for low molecular weight PEGs (<50kD) to 1.1 for PEGs over 50kD.
- PEG is soluble in both organic and aqueous solvents allowing formation of conjugates under mild-physiological conditions.
- PEG is exceptionally well solvated by water (~2-3 water molecules per ethylene oxide unit)
- In solution PEG molecules demonstrate behavior consistent with proteins 5-10 times the actual size (mw) of the PEG molecule.
- It is believed that these properties contribute to the ability of PEG to reduce immunogenicity, prevent enzymatic degradation and reduce elimination of the peptide conjugate via the kidneys.

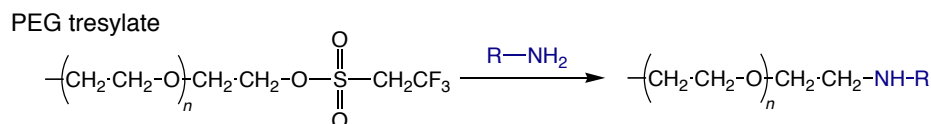
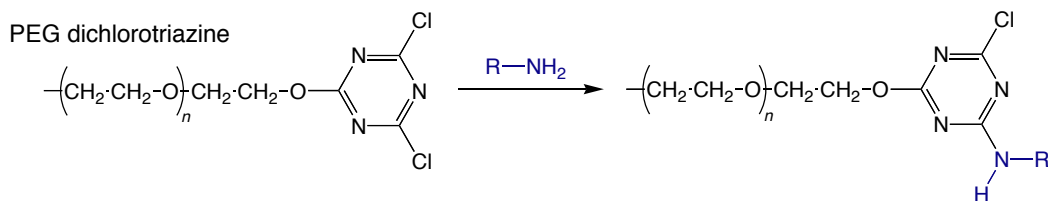
Chemistry of Pegylation

- Proteins present a range of functional groups that provide avenues to conjugation.
 - ⇒N-terminus ($-\text{NH}_3^+$), Lys ($-\epsilon\text{NH}_3^+$)
 - ⇒His (imidazole NH), Arg (guanidinium).
 - ⇒C-terminus ($-\text{CO}_2^-$), Asp ($-\beta\text{CO}_2^-$), Glu ($-\gamma\text{CO}_2^-$).
 - ⇒Cys ($-\text{SH}$)
 - ⇒Tyr ($-\text{OH}$), Ser ($-\text{OH}$) and Thr ($-\text{OH}$).

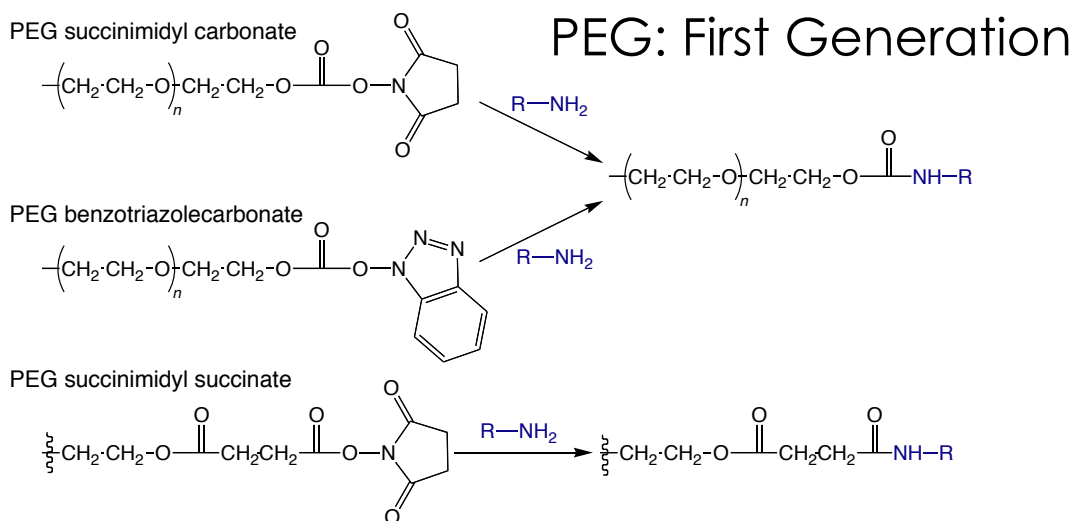
Chemistry of Pegylation

- Functional groups on PEG are activated.
- Primary focus for conjugation has been the N-terminal and Lys side chain amino groups.
- Potential for a large number of positional isomers.
- The benefits of PEG conjugation (PEGylation) are influenced by the size of the PEG groups, the degree of substitution, and the location of the linkage.
- Historically, PEGylation results in a heterogeneous mixture of PEGylation products.

PEG: First Generation



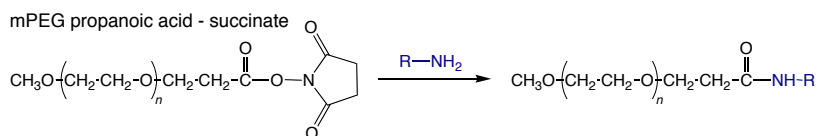
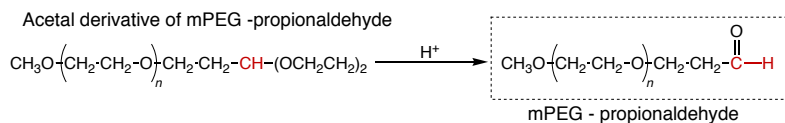
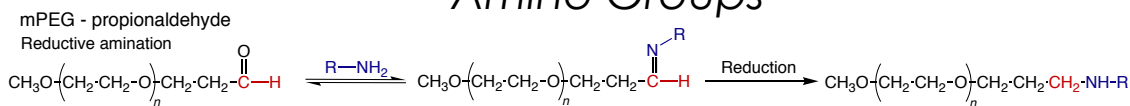
- Coupling of PEG to peptide/protein requires mild reaction conditions.
- Mainly focused on *N*-terminal and Lys side chain amino groups.
- PEG impurities limited process to low mw PEG.
- Low selectivity in sites and degree of modification presented problems



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PEG: Second Generation

Amino Groups

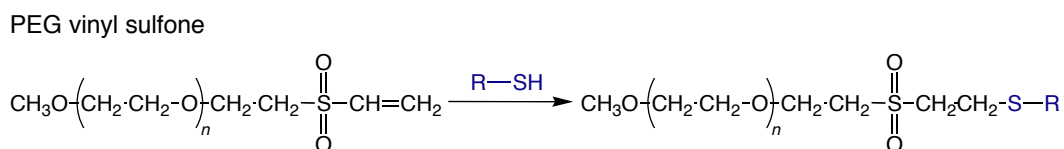
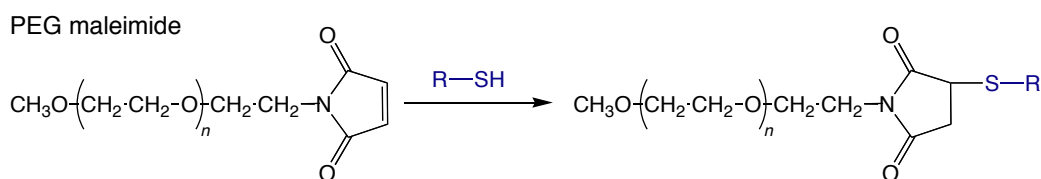


- PEG chemistry has evolved such that diol contamination and molecular weight restrictions have been minimized.
- The linkage chemistry has become more selective and the resulting linkages more durable.
- One early strategy capitalized on reductive amination.
- Active esters of PEG carboxylic acids are commonly used to form amide bond linkages .

PEG: Second Generation

Thiol Groups

- Free Cys residues on the protein surface are the primary targets for site specific modification.
- There are fewer Cys residues present on the surface than there are Lys.
- **One strategy is to form stable thioether linkages.**
- Another is to form disulfide linkages.

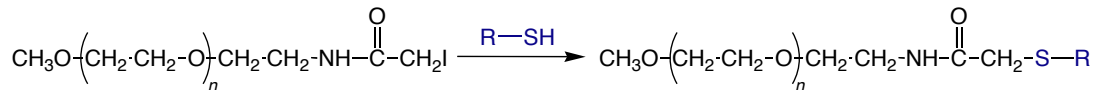


PEG: Second Generation

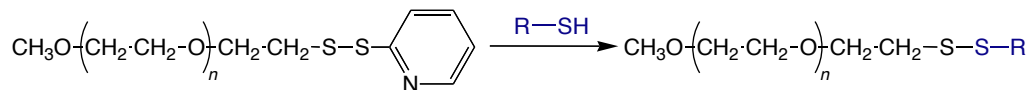
Thiol Groups

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PEG iodoacetamide



PEG orthopyridyl disulfide

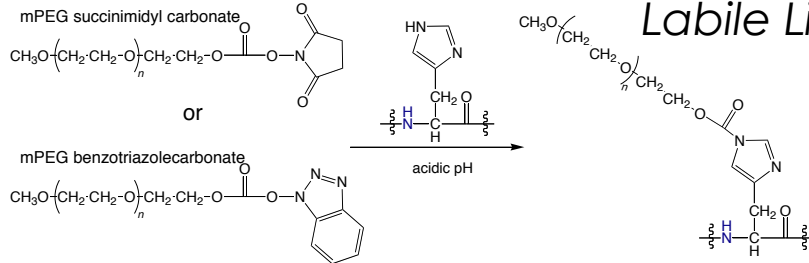


PEG: Second Generation

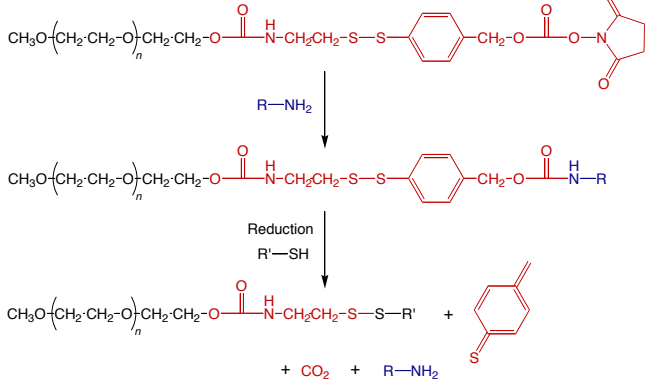
Labile Linkages

- Most pegylation strategies utilize stable linkages.
 - Stable linkages have been known to affect peptide/ protein activity.
 - PEG molecular weight and structure can affect activity.
 - One approach to recovering activity lost due to pegylation is to utilize linkage chemistries that release the protein over time.
 - ⇒ Enzymatic degradation.
 - ⇒ Hydrolytic cleavage.
 - ⇒ Reductive cleavage.
- * Performance in *in vitro* experiments does not necessarily correlate with *in vivo* activity.

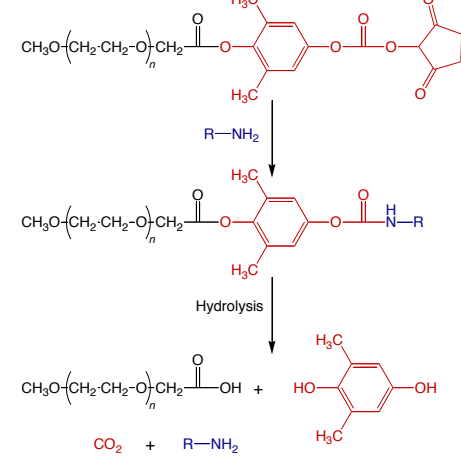
PEG: Second Generation Labile Linkers



mPEG *p*-disulfide linked benzyl urethane.



mPEG benzamide succinimidyl carbonate.



PEGylated G-CSF

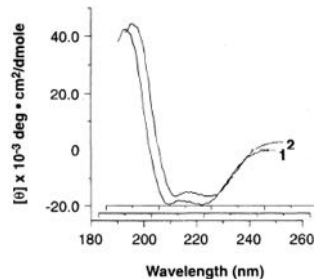
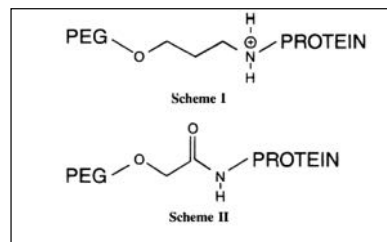


Fig. 5. Circular dichroism spectra of the PEGylated rhG-CSF conjugates. Far ultraviolet circular dichroism spectra of alkylated PEG-rhG-CSF conjugate (spectrum 1) at 0.9 mg/ml, and acylated PEG-rhG-CSF conjugate (spectrum 2) at 1.2 mg/ml. All samples were in 1 mM HCl at 23°C.

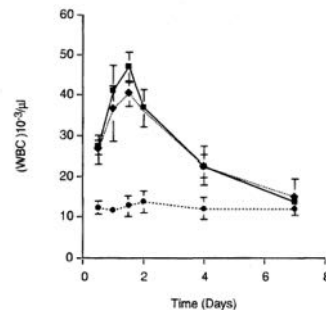
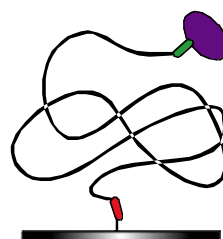
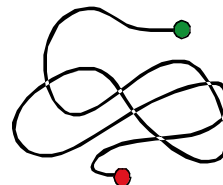
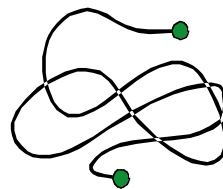


Fig. 4. The induction of peripheral WBC counts in hamsters from the subcutaneous injection of either vehicle (buffer) only consisting of 10mM sodium acetate, pH 4.0, containing 5% sorbitol (●), PEGylated rhG-CSF (▲) from the acylation conjugation method or PEGylated rhG-CSF (■) from the alkylation conjugation method and measured over time. The data represent the mean \pm S.D. for $n = 4$ hamsters/point.

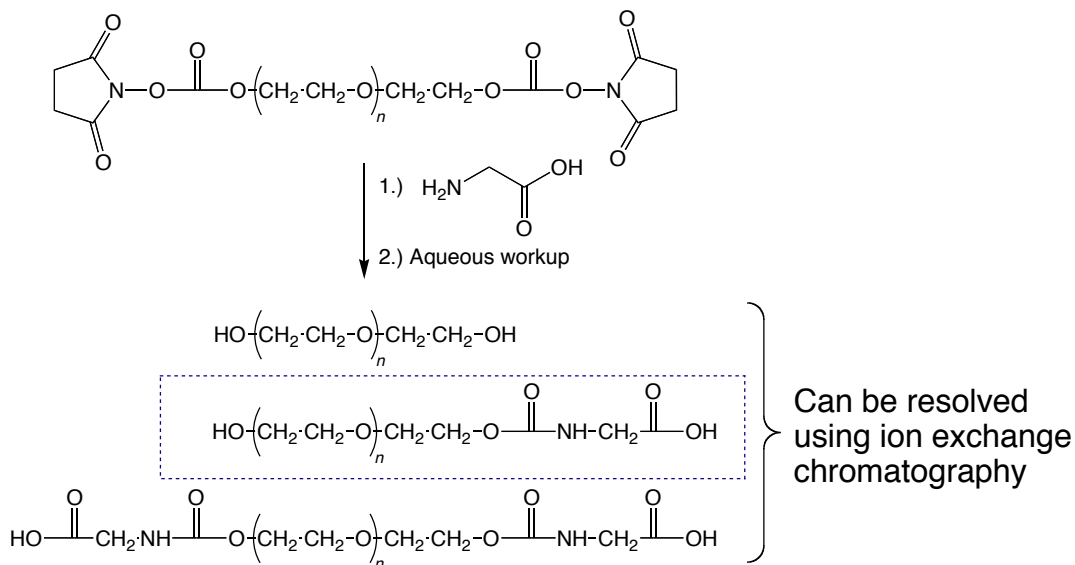
PEG: Asymmetric Substitution

- Heterobifunctional/asymmetric PEG's are PEG's bearing dissimilar terminal groups.
- Such constructs could be used to link two different chemical entities. (i.e. immobilization of proteins on surfaces).
- Preferred end groups include: NHS-esters, maleimide, vinyl sulfone, pyridyl disulfide, and amino and carboxylic acid groups.



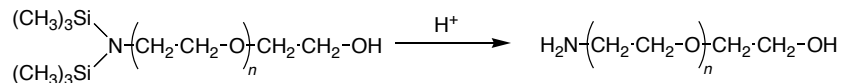
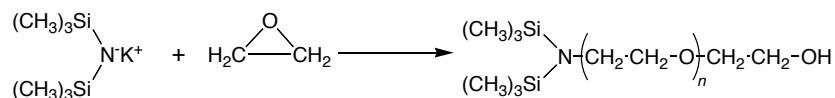
PEG: Asymmetric Substitution

Derived from PEG succinimidyl carbonate

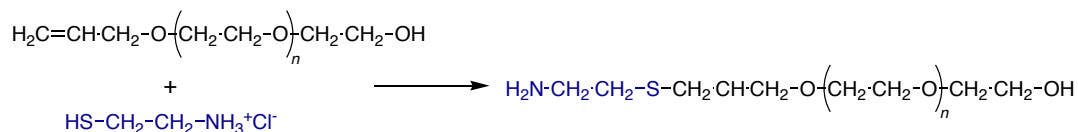
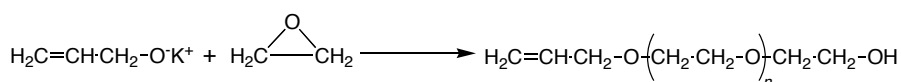


PEG: Asymmetric Substitution

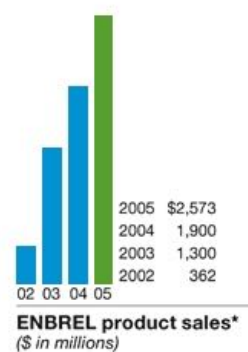
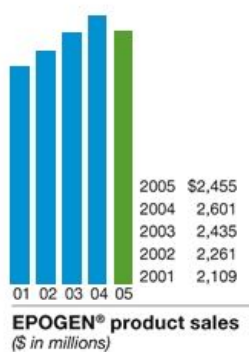
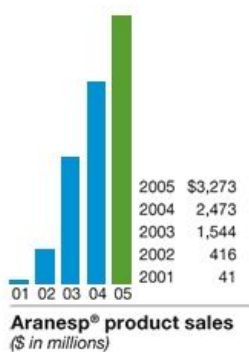
Using a bis(trimethylsilyl)amide initiator



Using an allyl alcoholate initiator



Protein Therapeutics



Amgen 2005 Annual Report:

http://www.amgen.com/investors/AnnualReport2005/financials_review.html

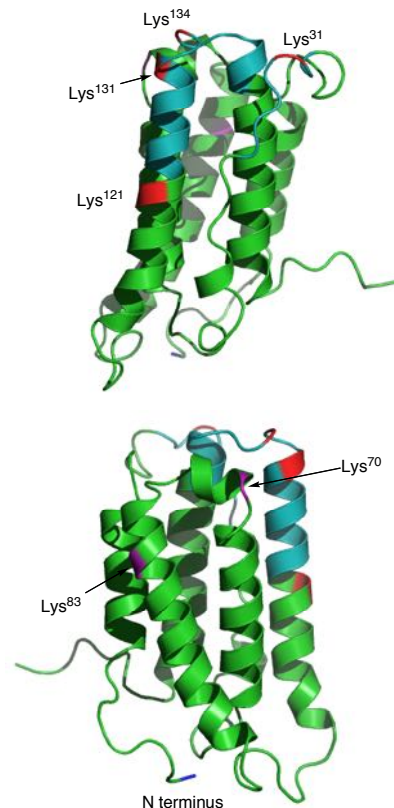
Hepatitis C Virus (HCV)

- Hepatitis is a general term used to refer to inflammation of the liver, and viral hepatitis refers to hepatitis that is caused by viral infection.
- Chronic viral hepatitis C (HCV) is a major health problem, and is the leading cause of cirrhosis of the liver.
- HCV infects liver cells and can cause severe inflammation of the liver.
- The disease is usually spread by sharing infected needles with a carrier, receiving infected blood products, or accidental exposure to infected blood.
 - ~60% of those infected become chronic carriers
 - ~20% of those with chronic infection develop cirrhosis.
 - Up to 20% of those with cirrhosis develop liver cancer.
- It is estimated that ~3% of the the world population have HCV.

<http://www.who.int/csr/disease/hepatitis/whocdscsrlyo2003/en/index1.html>

Interferon α

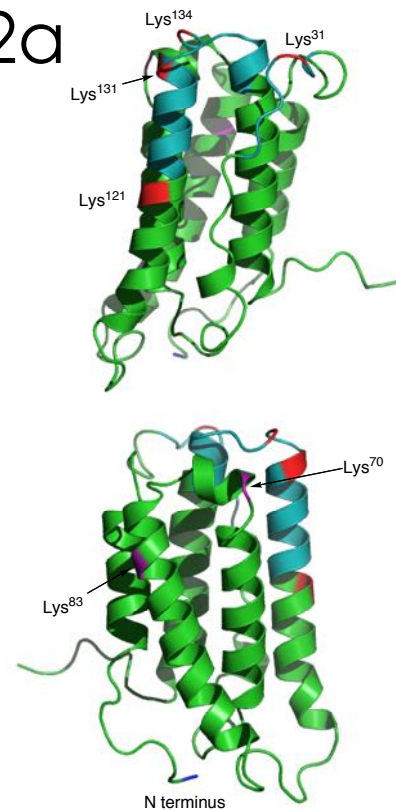
- Interferon α refers to a family of closely related proteins, which are:
 - Anti-viral
 - Anti-tumor
 - Immunomodulatory
- The human interferons INF α -2a and INF α -2b have been developed into drugs for the treatment of viral infections and cancer.
- These proteins are cleared rapidly by the body with terminal half-lives of 4-8h.
- Sustained therapeutic benefit requires frequent treatments.



Bioconjugate Chem **2001**, 12, 195-202.

Pegylation of IFN α -2a

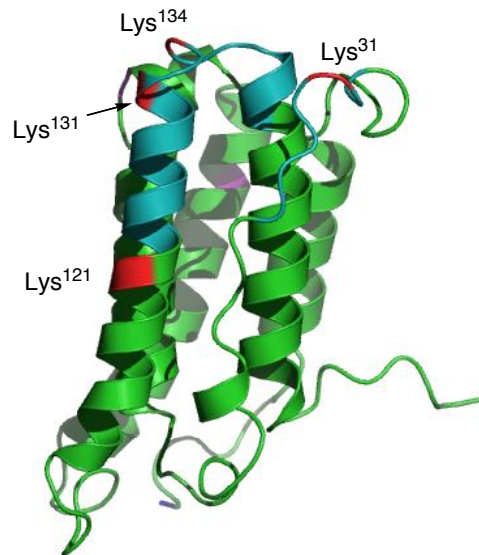
- Estimate mw of the PEG₂-IFN α -2a derivative to be ~59.2KD (~40kD avg mw of PEG₂ and 19.2 kD mw of IFN α -2a).
- PEG₂-IFN α -2a appears larger by PAGE (96kD).
- Analysis of PEG₂-IFN α -2a and peptide fragments indicated that in each case one of four Lys residues were the predominant sites of attachment (Lys³¹, Lys¹²¹, Lys¹³¹ and Lys¹³⁴).
- Some attachment at Lys⁷⁰ and Lys⁸³ and none at N-terminus.



Bioconjugate Chem **2001**, 12, 195-202.

Degree of Modification

- In cell-culture bioassays, PEG₂-IFN α -2a demonstrates a potency that is 7% of that of unmodified IFN α -2a.
- Assay measures inhibitory effect on virus-induced cell lysis (bovine kidney cells challenged with vesicular stomatitis virus).



Protein	anti-viral activity (IU/mg)	residual activity (%)
IFN α -2a	2×10^8	100
PEG ₂ -IFN α -2a	1.4×10^7	7

Bioconjugate Chem **2001**, 12, 195-202.

In vitro vs. in vivo Performance

- In vivo anti-tumor activity.
- Human tumor cells implanted into mice.
- At all dosage levels, PEG₂-IFN α-2a showed significant reduction in tumor size.
- Underivatized IFN α-2a did not perform as well.
- 80 days after treatment, PEG₂-IFN α-2a treated mice had no tumors.

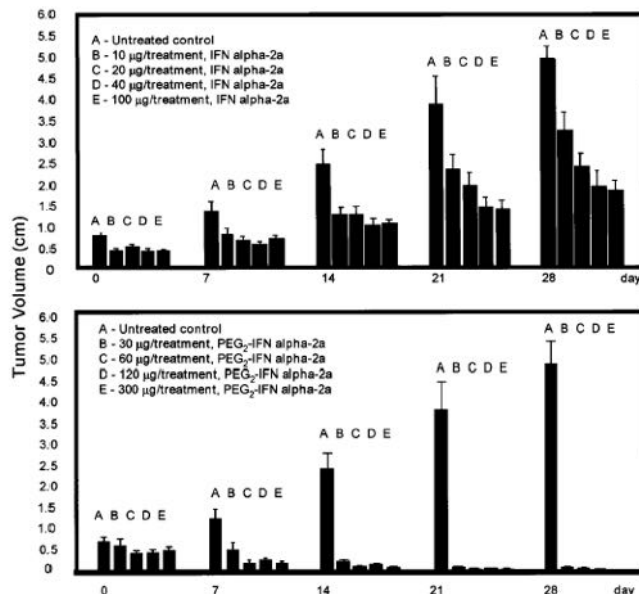


Figure 4. In vivo antitumor activity of interferon α-2a (top panel) and PEG₂-IFN (bottom panel) in athymic nude mice subcutaneously implanted with human renal A498 cells. Insert shows the amount of interferon α-2a and PEG₂-IFN used in the treatment of the mice implanted with the tumor. X- and Y-axes indicate the days and the corresponding tumor volumes, respectively.

Bioconjugate Chem 2001, 12, 195-202.

In vitro vs. in vivo Performance

- Pharmacokinetics of PEG₂-IFN α-2a were determined (rats).
- Serum activity of IFN α-2a peaked after 1h after subcutaneous injection.
- Peak activity of PEG₂-IFN α-2a occurred 24h after injection.
- PEG₂-IFN α-2a demonstrated a 70 fold increase in serum half life.
- PEG₂-IFN α-2a has much greater plasma exposure.

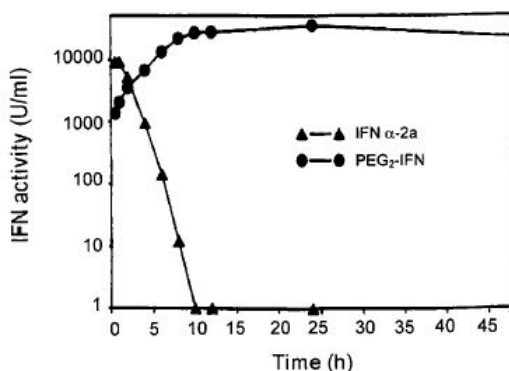
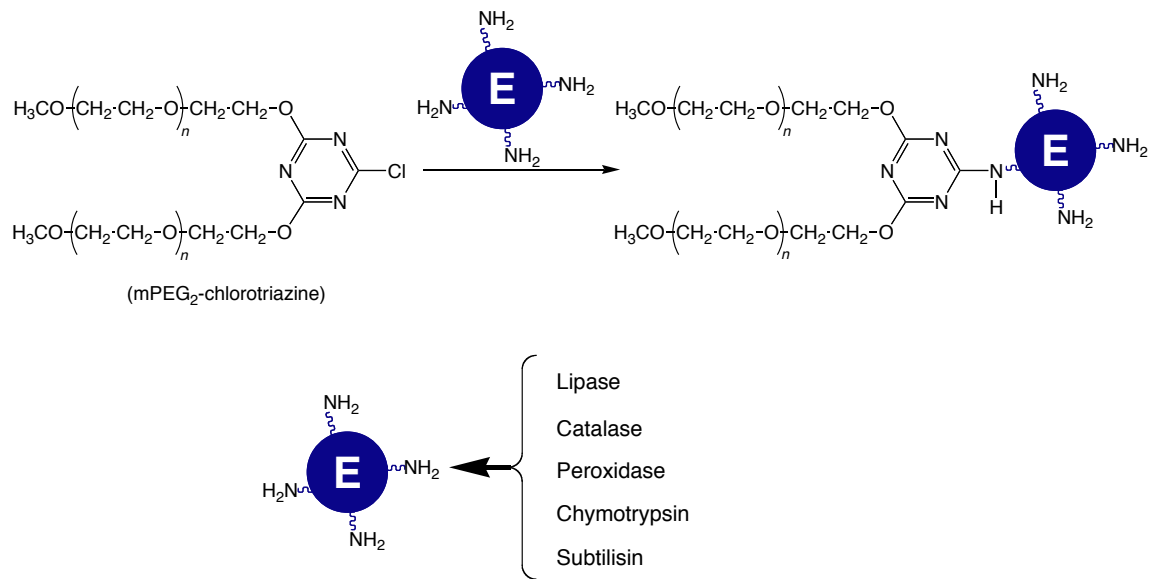


Figure 5. Mean serum activity versus time of interferon α-2a and PEG₂-IFN after subcutaneous injection in rats. PEG₂-IFN has a 51-h half-life compared to 0.7-h for interferon α-2a concomitant with mean plasma residence time of 80 and 1.6 h, respectively. Logarithmic regression analyses were used to calculate the pharmacokinetic parameters.

Bioconjugate Chem 2001, 12, 195-202.

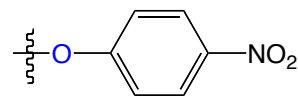
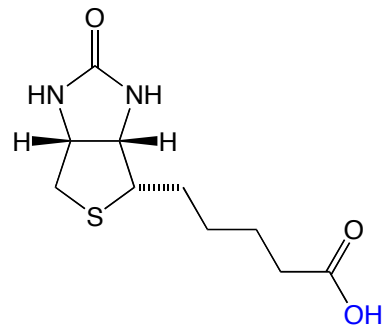
PEGylation of enzymes using a 2,4-bis(mPEG)-6-s-chlorotriazine



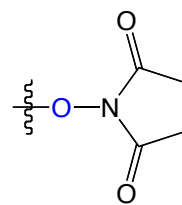
Biotinylation

- Protein conjugation is not limited to polymers and macromolecules.
- Biotinylation is a common protein modification.
- Biotin is a coenzyme in fatty acid metabolism and is involved with other processes.

Biotin



p-nitrophenyl ester



succinimido ester

Streptavidin

- Streptavidin is a tetrameric protein (single subunit shown here).
- Binds biotin with high affinity (K_d of $\sim 10^{-14}$ M) – one of the highest reported.

